

Date: Monday, 1/15/2007 9:00:26 AM
 User: Eric Charbonneau

Process Sheet

Customer : CC-DAR01	Dart Aerospace Ltd.	Drawing Name : INITIAL PROTOTYPE TEMPLATE
Job Number : 00084A		
Estimate Number : 10068		
P.O. Number :		Part Number : INITIAL PROTOTYPE
This Issue : 1/15/2007	S.O. No. :	Drawing Number :
Prsht Rev. : NC		Project Number : VR0002
First Issue : 1/3/2007	Type : R & D LG FAB	Drawing Revision :
Previous Run : 00083A		Material :
Written By :		Due Date : 10/10/2006
Checked & Approved By :		Qty: 1 Um: Each
Comment : Project #:		
	Description:	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

MFG ENGINEERING

MFG ENGINEERING



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering

Comments:

-Cut EA20469-14/-15/-16/-17/-18/-31/-33/-35/-36 on waterjet per dwg EA20469 mat'l: 2024-T3 alum. 0.040" thick batch: _____

-Cut EA20469-13 window on waterjet per dwg EA20469 mat'l Polycast II clear acrylic 0.125" thick batch: _____

Inspect level 5

Cut D3588-1 frame per dwg 0588 B# M103038

Inspect Level 5

SAD 07:01:15

LL1
 Close w/o.
 Not needed
 SPN

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00084A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

2.0

PG

PURCHASING



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

PURCHASING

Attached certificate of conformity for raw material and subcomponents use for this w/o

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

PACKAGING

Identify "FOR ENGINEERING USE ONLY" and distribute to engineering.

4.0

ENGINEERING 1

ENGINEERING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

ENGINEERING RESOURCE #1

Approval of project manager _____

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

FINAL INSPECTION/W/O RELEASE

Job Completion



N/A
GJM/07-01-25